





# Champagne, Champagne Sadi Malot, Brut Authentique, AOC Champagne premier cru, Effervescent Brut

AOC Champagne premier cru, Champagne, France

Located in Villers-Marmery, next to the village Grand Cru Verzy, Champagne Sadi Malot is a family winery founded in 1883 by Socrate Malot and name after his brother Sadi, born the day of the assassination of French president Sadi Carnot. This 5 generation winery grows 10 hectares, planted with 80% Chardonnay and 20% Pinot Noir, farmed in organic and biodynamic since 2017.

#### **PRESENTATION**

Perfect for special occasions, our Brut authentique is made exclusively from Villers-Marmery Chardonnay grapes grown on our oldest vines (45 years old) and vinified in large oak barrels. The reserve wines (15-20%) are barrel-matured and aged using the solera system (wines reblended each year). Bottle-aging in our cellars for four to five years produces an elegant classy champagne. This unusual blanc de blancs is perfect served with pre-dinner drinks and nibbles or the meal itself.

### **TERROIR**

Villers-Marmery - Premier Cru, parcel selection

#### WINEMAKING

Blending with 15% reserve wine aged using the solera process started in 2010 and aged in oak barrels old vines

100% oak barrels, malolactic fermentation done, no fining

Dosage: 7 gr/L

#### **AGEING**

5 years on lees

## VARIETAL

Chardonnay 100%

Contains sulphites. Does not contain egg or egg products. Does not contain milk or milk-based products.

### AGEING POTENTIAL

Enjoy all year long

#### **TASTING**

Appearance: the foam is creamy and coats a magnificent golden-yellow robe with white glints. Nose: attractive aromatic expression of spices and stewed white fruits, enhanced by a delicate note of vanilla.

Mouth: ample and mineral, contrasting with aromas of fresh white fruits.

#### **FOOD PAIRINGS**

beautiful aperitif to the table



